

**SUPERCONDUCTING RF DEVELOPMENT AT  
INTER-UNIVERSITY ACCELERATOR CENTRE (IUAC)  
(JOINT PROPOSAL FROM *IUAC & Delhi University (DU)*)**

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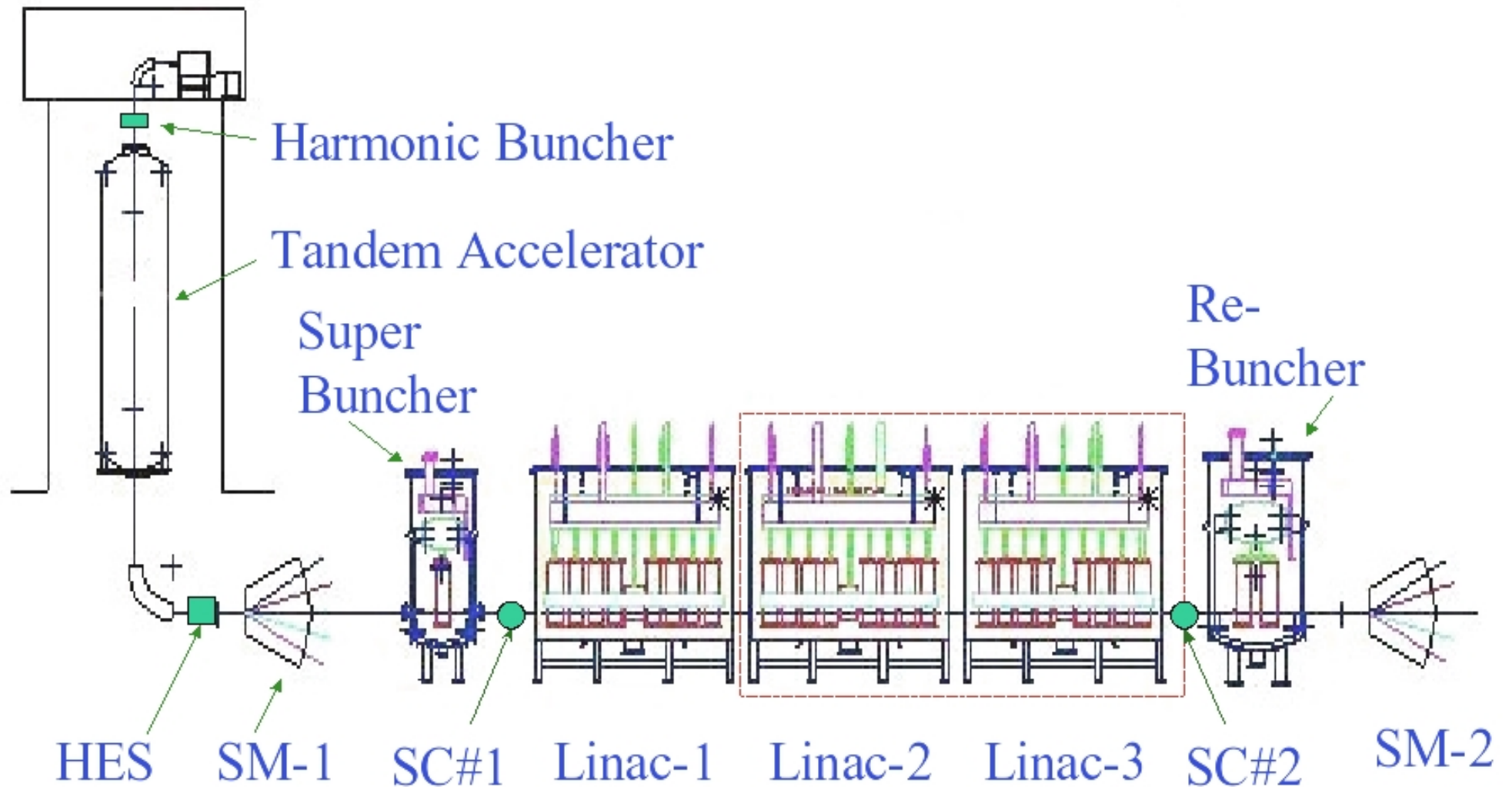
**to be presented by Kirti Ranjan (DU / Fermilab)**



# Overview

- ✧ **Superconducting Linac Booster & existing SCRF program at IUAC**
- ✧ **Superconducting Resonator Fabrication Facility at IUAC**
- ✧ **RF & Electronics Development at IUAC**
- ✧ **ECR based High Current Injector program at IUAC**
- ✧ **Accelerator related collaborations of IUAC**
- ✧ **Delhi University's (DU) perspective**
- ✧ **PROPOSAL**

# Inter-University Accelerator Centre Pelletron & Linac Booster



# EXISTING SCRF PROGRAMME AT IUAC

## Superconducting Linac Booster

- ★ Design and Fabrication of Nb QWR cavities 12 made at ANL, 18 at IUAC (Programme near completion, July/August 2007)
- ★ Design and fabrication of Cryomodule
- ★ Design and Fabrication of Cryo distribution system (valve boxes, transfer lines, thermometry, level sensors)
- ★ Design and fabrication of He purity monitor, He purifier

## Facilities:

- ★ In-house LHe plant (~500W) and LN2 plant (~90 l/hr)
- ★ Vertical Test Cryostat
- ★ Electron Beam Welding Machine (60 KV, 250 mA)
- ★ Electropolishing facility, High Pressure Rinsing system, Clean Room
- ★ High Vacuum Furnace (1300 C,  $10^{-6}$  Torr)



# Superconducting Resonator Fabrication Facility (SuRFF)

Established at IUAC for fabricating Superconducting Niobium Resonators Indigenously.



## **Electron Beam Welding Machine**

15 kW, 60 kV, 250 mA

Vacuum Chamber: 2.5m x 1.0m x1.0 m

X-Y motion & rotary chuck



## **High Vacuum Furnace**

Hot Zone 600mm x1000mm

1300 C @  $1 \times 10^{-6}$  Torr

# Superconducting Resonator Fabrication Facility (SuRFF)



**Fumehood, Power supply, Ultrasonic bath, Refrigerator & Acid Pump**



**Vertical Test Cryostat**



# Superconducting Resonator Fabrication Facility (SuRFF)

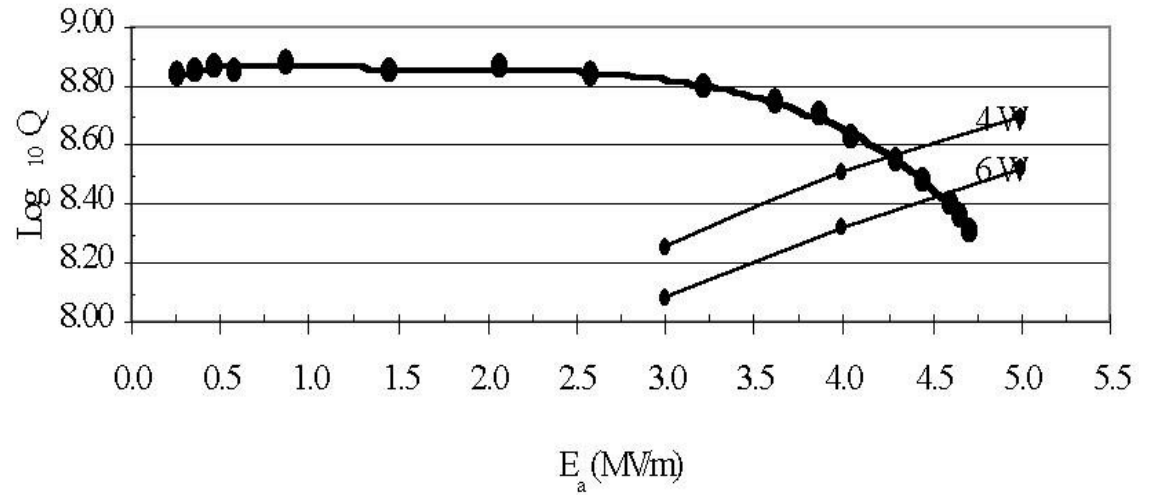


**High Pressure  
Rinsing  
assembly**

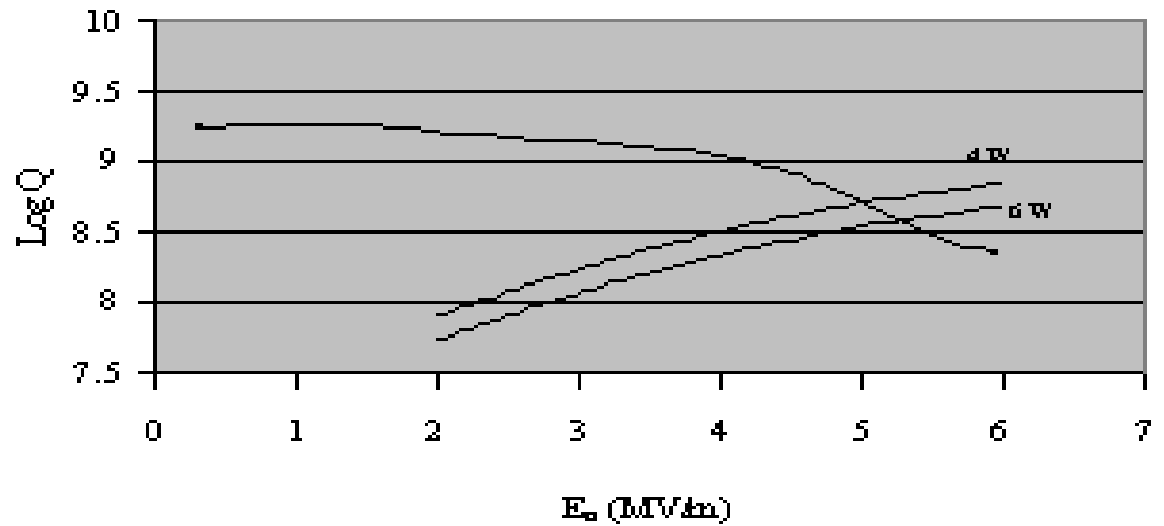


**First QWR cavity  
fabricated at IUAC**

QWR-11, RUN#1 - STC  
(Fabricated at IUAC)



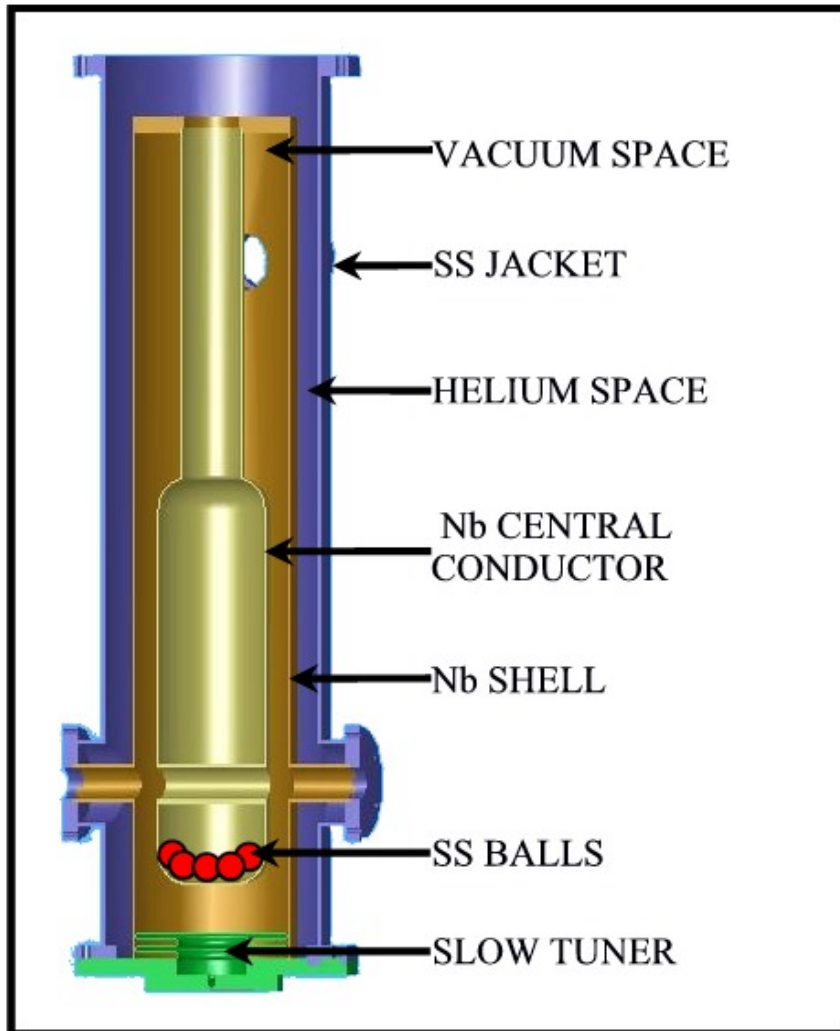
QWR-3 Cold Test Results  
(Fabricated at ANL)



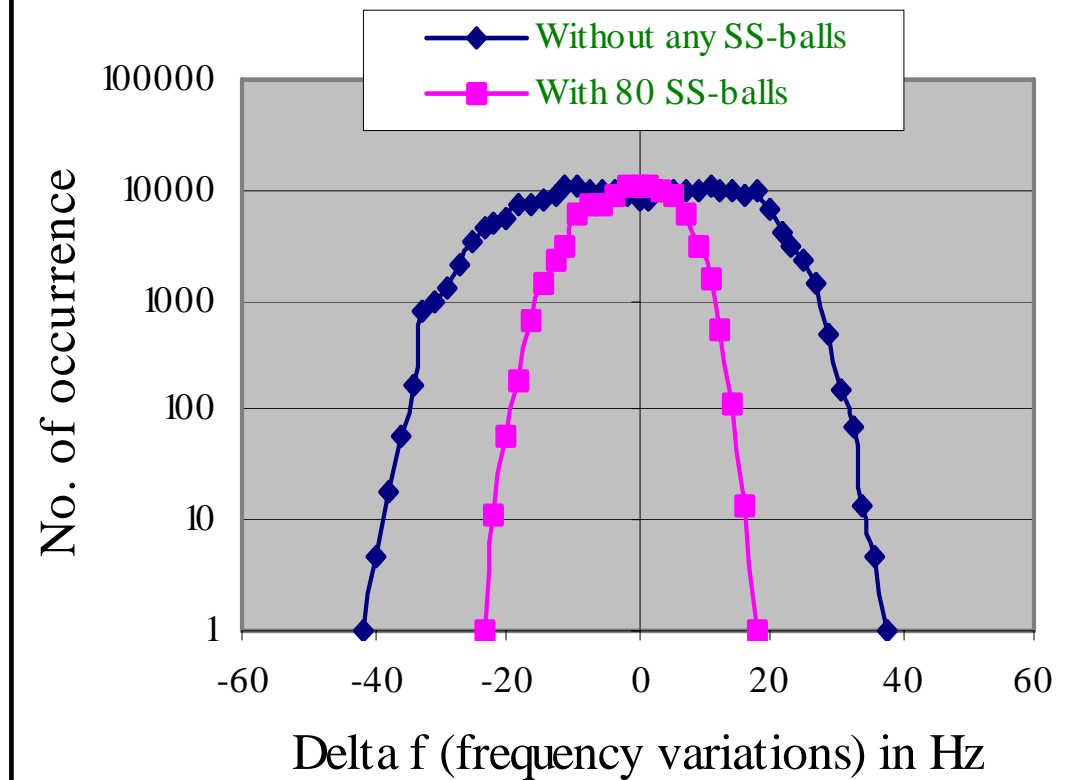


# R & D on SCRF Cavities

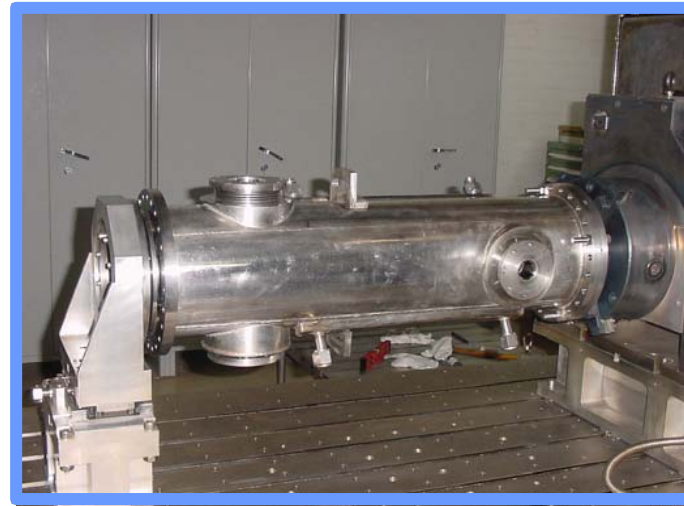
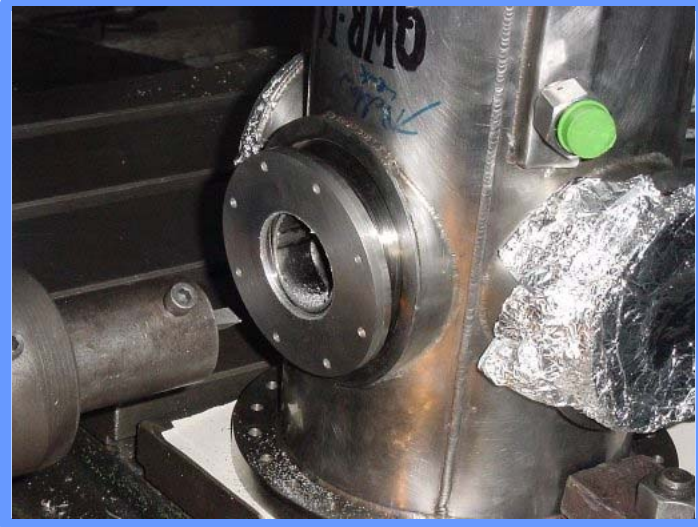
## Damping of Mechanical vibrations of resonators



Comparison of microphonics for a Nb superconducting resonator



# Repair of Cavities



- Six QWRs (8 ports) were modified using this technique.
- The 1<sup>st</sup> Linac Module could be loaded with all 8 QWRs for beam tests.

# Components of QWR resonators under fabrication at IUAC



**Outer Housings with its ports**



**Drift Tubes (top) and Loading Arms (bottom)**



**Components of the Drift Tube assembly**





**Superbuncher cryostat in beam line connected to the valve box**





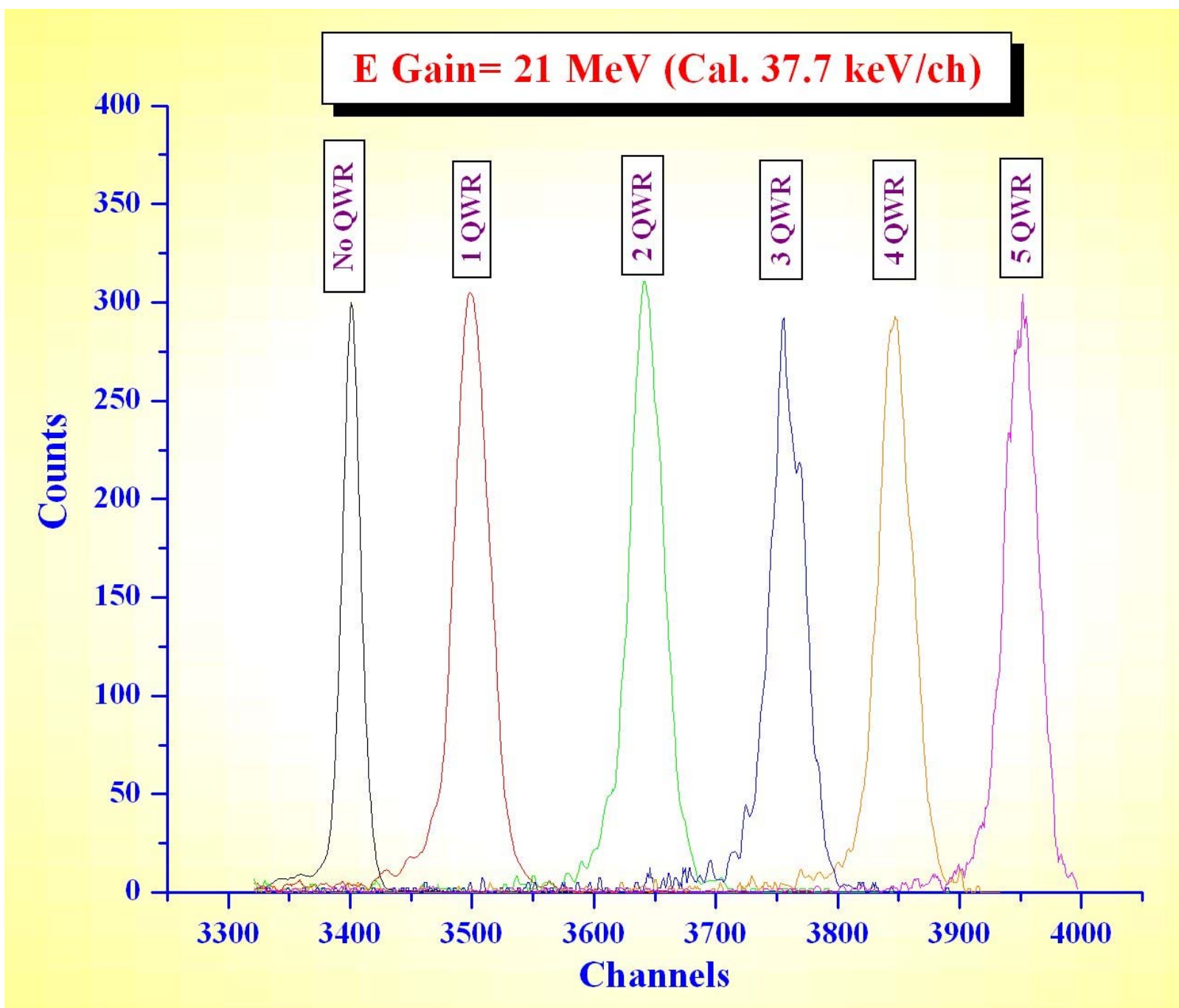
**Linac Module with Beam Line and Cryogen distribution lines**





**8 QWRs and superconducting solenoid in Linac module 1**





**Energy gain for a  $\text{Si}^{10+}$  beam through Linac module**  
 **$E_{\text{in}} = 130 \text{ MeV}$ ,  $E_{\text{out}} = 151 \text{ MeV}$**



**500 W He Refrigerator**



**5000 W LN2 Plant**

## Cryogenics



**He purifier**

**He impurity Monitor**



# RF & Electronics Development

## Tandem-LINAC Control Electronics

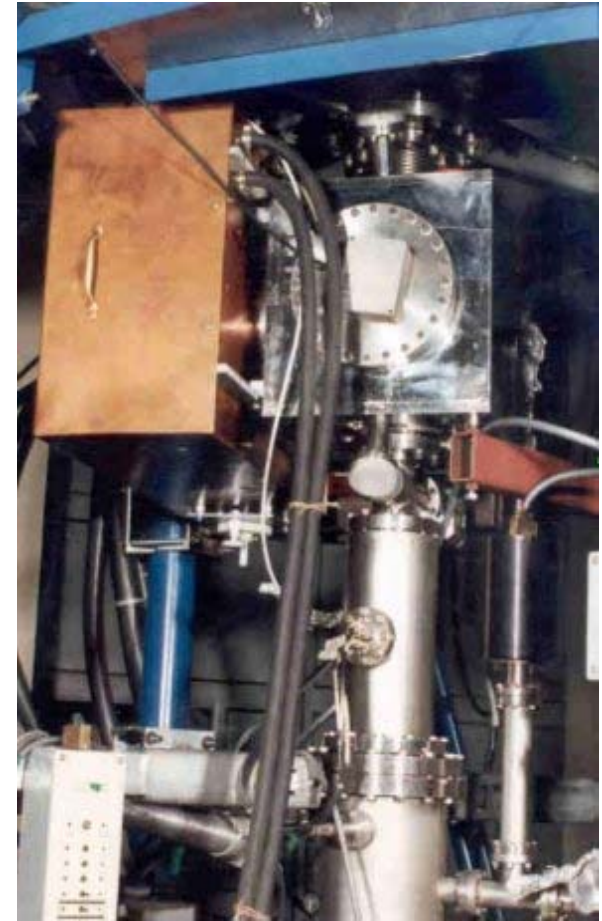
- 1. Resonator Controller**
- 2. Power Amplifier**
- 3. Ethernet CAMAC Crate Controller**
- 4. CAMAC Interface for Resonator Controller**
- 5. Other modules like**
  - 16 bit 16 channel Scanning ADC,**
  - 8 channel 12 bit DAC,**
  - 24 bit Output register,**
  - 24 bit input gate etc.**
- 6. Slow Tuner Assembly**
- 7. Multiharmonic Buncher**

## RF Plasma Sputtering System

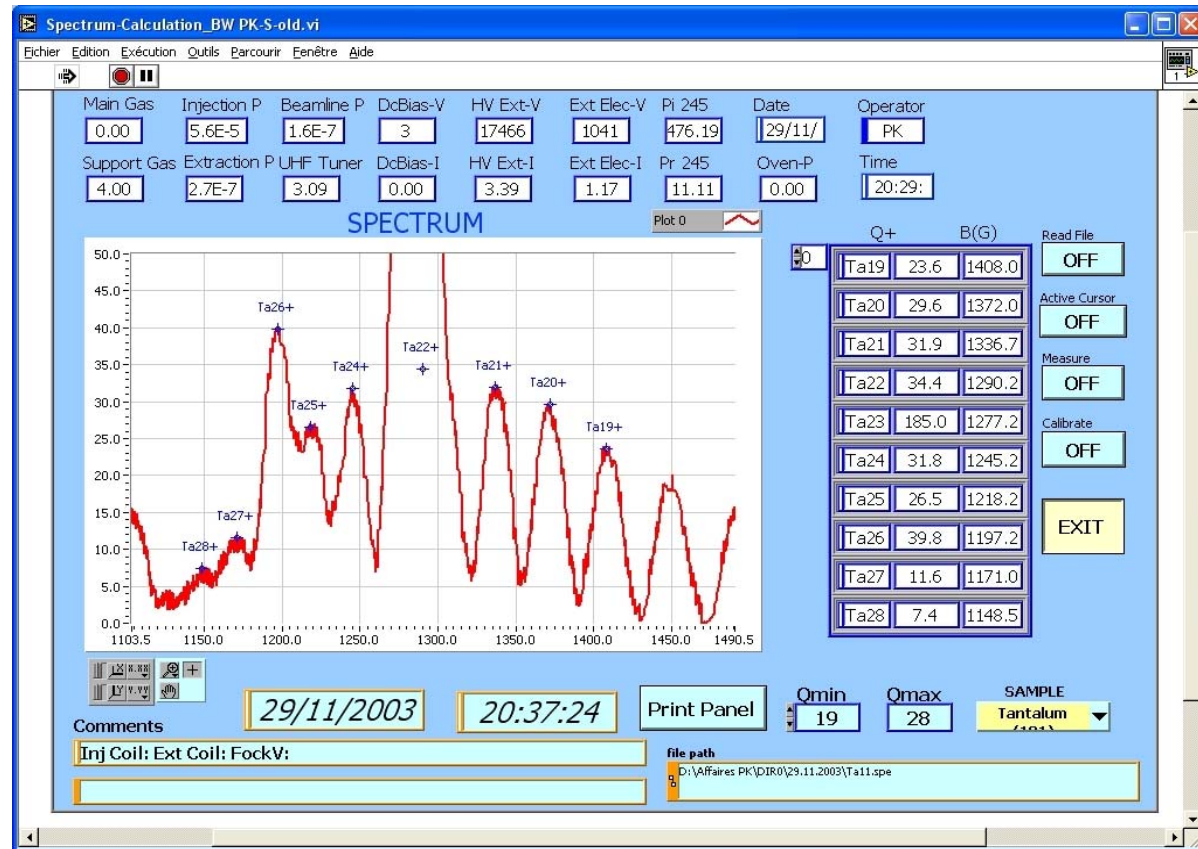




400 W , 97 MHz RF POWER AMPLIFIER

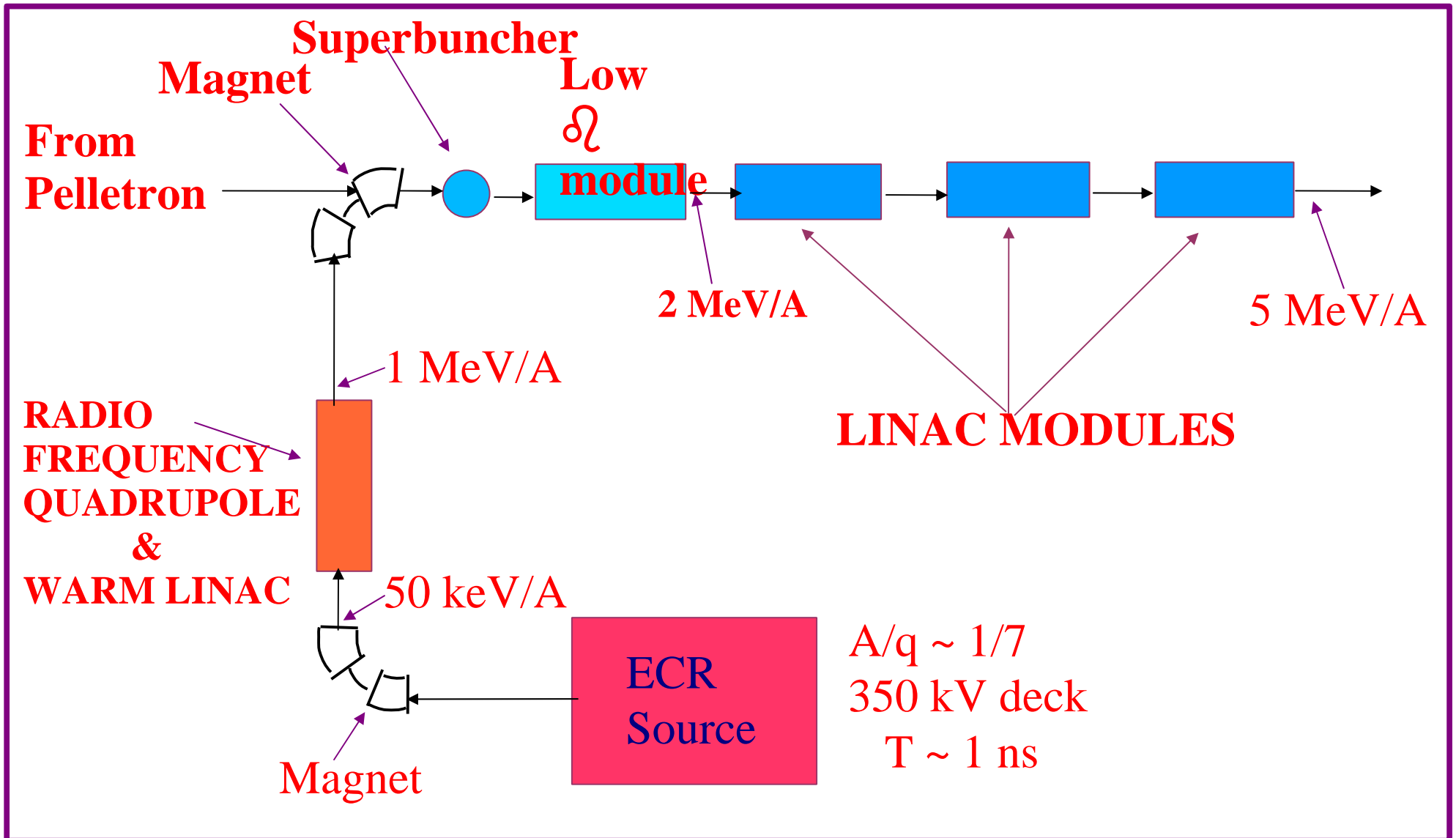


**Multiharmonic Buncher  
in low energy section of  
Pelletron**



**ECR SOURCE With HIGH Tc MAGNET**

# ECR based High Current Injector for LINAC





# **ACCELERATOR RELATED COLLABORATIONS OF IUAC**

**MOU with Argonne National Laboratory, (1992-1999)**

**For SCRF QWR cavity design and fabrication**

**Design of Cryostat**

**Design and test of RF amplifier**

**Design and fabrication of Multiharmonic Buncher**

**With National Superconducting Cyclotron Laboratory, MSU**

**Training in helium refrigerator and cryoplant operation, training in cryostat design.(1991-1995)**

**Development of superconducting quadrupole magnets for a gas-filled spectrometer (2005)**

**MOU with Fermi National Accelerator Laboratory (2007-)**

**For fabrication of two spoke cavity resonators.**

# Delhi University - to join with IUAC

➤ **Delhi University is soon setting up a program in *M.Tech.***

## ***Course in Nuclear Science and Technology***

- **Accelerator Science and Technology is a key component**
- **Proposal for Accelerator Driven System (ADS)**
- **Human Resource readily available – PhDs, Postdocs, and Faculty**

➤ **Personal experience with ILC Main Linac Beam Dynamics simulation in Fermilab (for past three years)**

- **Soon to join DU**
- **Our group is very much interested in joining the TTC R&D efforts – for ex. cryomodule modelling and design etc.**



**IUAC has the capability for**

**Nb cavity development**

**Cryomodule development**

**Design of cryogen distribution lines and valve boxes**

**and**

**a trained team for SCRF R & D.**

**By joining TESLA Technology Collaboration, the IUAC (with DU) can contribute to the Collaboration and also enhance its own capabilities.**